Moisture measurement has always been an important process parameter, conventionally carried out using conventional laboratory analysis of a manual sample.

Now the hydroSCAN® On-Conveyor **Moisture Measurement System allows** the accurate measurement of moisture

hydroSCAN<sup>®</sup> is suitable for all nonconducting materials such as:

- Aggregates
- Mineral Ores
- Wood Chip

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Silica

Sand

**Bulk Foods** 

Chemicals

Cotton

- Coal

  - Bagasse

Grains

- Wool
- Bauxite
- Sugar





The Electrical Cabinet houses the touch screen PLC, meter signal electronics, power supply and terminations. This can be installed up to 1000m from the meter. The system is supplied with a single-phase 110 - 240 VAC power supply or site supplied 12V – 24V DC. Remote access is available via 4G. This allows assisted calibration and maintenance to be done anywhere in the world.

Potential Limitation	hydroSCAN®	Near Infra-Red	
Vertical segregation	Unaffected – beam penetrates full bed of material Reflectance technique from surface molecules		
Sample presentation	Unaffected by the position of material Distance of material surface to receiver important		
Colour	Unaffected Significant effect		
Ambient lighting	Unaffected	Requires shielding	
Wear	No moving parts Mechanical filter system		
Presence of steam	Unaffected	Can cause interference	
Dirty atmosphere	IP65 enclosures	Window requires to be kept clean	

## **Innovative Solutions for Industry**

hydroSCAN<sup>®</sup>

# **Microwave Moisture Monitor**

# hydroSCAN® Microwave Moisture Monitor

#### hydroSCAN® On-Conveyor Moisture Monitor – subsystems

Electronics Control Cabinet – usually mounted on the Measurement Support Frame. This cabinet contains electrical, electronic, and microwave hardware which consists of:

- Microwave Components
- Touch Screen display and control Terminal
- 4G Remote Access Module

- Processor / PDC
- Power Supplies
- Electrical Terminations

#### **Mass Flow Measurement**

HydroSCAN can interface with a belt scale or weigh feeder to calculate weight percent moisture. When an application has no measurement device hydroSCAN<sup>®</sup> can be supplied complete with an integrated belt- scale.

Operational		
Conveyor width		Up to 1,750mm as standard
(Distance between stringe	ers)	(1,800 mm and wider may require extension arms)
Conveyor speed		No limit
Material top size		Typically, up to 300mm (material dependent)
Bed depth range		Typically, 20mm to 300mm (material dependent)
Moisture range		0 to 80%
Measurement update time	e	Typically, 1 minute user configurable
Instrument precision		Typically, 0.5% at 1 standard deviation
<b>Electrical Requiremen</b>	its	
At the Electronics Control Cabinet		110 - 240 V AC, single phase, 3.2 amp or 12V – 24V DC Site Supply
<b>Environmental Requireme</b>	ents	
Operating temperature range		0 to 45°C with protection from direct sun and rain
Humidity		0 to 95% relative (non-condensing)
Outputs		
Instantaneous moisture		0 to 10 volts or 4 to 20 mA current loop
Tonnage weighted moisture		0 to 10 volts or 4 to 20 mA current loop — requires a belt-scale signal
Serial		Modbus, Ethernet, Profibus etc
High moisture		Relay closure
Low moisture		Relay closure
Shipping mass		120 kg
Shipping dimensions		1200mm x 600mm x 600mm — dependant on conveyor size
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#### **Technical Specifications**

### **Innovative Solutions for Industry**